PATENT COOPERATION TREATY

PCT

INTERNATIONAL PRELIMINARY REPORT ON PATENTABILITY (Chapter II of the Patent Cooperation Treaty)

(PCT Article 36 and Rule 70)

Applicant's or agent's file reference R 43453	FOR FURTHER ACTION	See Form PCT/IPEA/416						
International application No.	International filing date (day/mon	h/year) Priority date (day/month/year)						
PCT/AT2004/000151	04.05.2004	03.07.2003						
International Patent Classification (IPC) or national classification and IPC								
B23K11/30								
Applicant FRONIUS INTERNATIONAL GMBH								
This report is the international preli- under Article 35 and transmitted to the	minary examination report, establine applicant according to Article 36	shed by this International Preliminary Examining Authority						
2. This REPORT consists of a total of	8 sh	eets, including this cover sheet.						
 This report is also accompanied by A 	NNEXES, comprising:							
a. (sent to the applicant and	l to the International Bureau) a tota	of sheets, as follows:						
sheets of the description sheets containing results. Instructions).	sheets of the description, claims and/or drawings which have been amended and are the basis for this report and/or sheets containing rectifications authorized by this Authority (see Rule 70.16 and Section 607 of the Administrative							
sheets which supers the disclosure in th Box.	sheets which supersede earlier sheets, but which this Authority considers contain an amendment that goes beyond the disclosure in the international application as filed, as indicated in item 4 of Box No. I and the Supplemental							
b. (sent to the International	Bureau only) a total of (indicate ty	pe and number of electronic carrier(s))						
	,, , ,	, containing a sequence listing and/or tables						
related thereto, in compute Section 802 of the Adminis		in the Supplemental Box Relating to Sequence Listing (see						
4. This report contains indications relat	ing to the following items:							
Box No. I Basis of the	e report							
Box No. II Priority								
Box No. III Non-establ	ishment of opinion with regard to r	ovelty, inventive step and industrial applicability						
Box No. IV Lack of un	ity of invention							
	D. J. data and and J. Adiala 25(2) with accord to poselfy, inventive step or industrial applicability							
Box No. VI Certain do	cuments cited							
Box No. VII Certain de	fects in the international application							
Box No. VIII Certain ob	servations on the international appl	cation						
Date of submission of the demand	Date of co	mpletion of this report						
	Authorize	1officer						
Name and mailing address of the IPEA/EP		ι οιμεα						
Facsimile No.	Telephone	No						

Translation

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Box	No. I	Basis of the report		
1.		to the language, this report is based on the international	al application in the language in which it w	vas filed, unless otherwise
	This m	eport is based on translations from the original languag is the language of a translation furnished for the purpo	e into the following languageses of:	,
		international search (Rule 12.3 and 23.1(b))		
		publication of the international application (Rule 12.4)		
		international preliminary examination (Rule 55.2 and/o		ich have been furnished to the
2.	this report):	I to the elements of the international application, this r iffice in response to an invitation under Article 14 are ternational application as originally filed/furnished escription:	cport is based on treplacement sneets whi referred to in this report as "originally j	filed" and are not annexed to
	pages			as originally filed/furnished
	pages	·		
	pages			
	the cl			
	_			as originally filed/furnished
	nos.			
	nos.*			-
	nos.*			
		rawings:		as originally filed/formished
	sheet		received by this Authority on	
	sheet			
	sheet			
Ì	a seq	uence listing and/or any related table(s) - see Supplement	ental Box Relating to Sequence Listing.	
3.	The a	amendments have resulted in the cancellation of:		
	닏	the description, pages		
		the claims, nos.		
		the drawings, sheets/figs		
		the sequence listing (specify):		
	Ш	any table(s) related to sequence listing (specify):		
4.	This they	report has been established as if (some of) the amend have been considered to go beyond the disclosure as fil	ments annexed to this report and listed b led, as indicated in the Supplemental Box	elow had not been made, since (Rule 70.2(c)).
	ᆜ	the description, pages		
		the claims, nos.		
		the drawings, sheets/figs		
		the sequence listing (specify):		
		any table(s) related to sequence listing (specify):		
	If item 4 a	pplies, some or all of those sheets may be marked "sup	erseded."	

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Box	No. IV La	ack of unity of invention				
1.	1. In response to the invitation to restrict or pay additional fees the applicant has:					
		icted the claims.				
	paid additional fees.					
	paid	additional fees under protest.				
	neith	ner restricted the claims nor paid additional fees.				
2.	This Authority found that the requirement of unity of invention is not complied with and chose, according to Rule 68.1, not to invite the applicant to restrict or pay additional fees.					
3.	This Authority c	considers that the requirement of unity of invention in accordance with Rules 13.1, 13.2 and 13.3 is:				
	complied with.					
	not compli	ied with for the following reasons:				
	1.	The different groups of supposed inventions are				
		claims $1-10$ and $11-18$.				
		Lack of unity of invention - a priori				
		The special technical feature of independent claim 1				
		is indicated as "that the pay-out roller (10) and				
		the wind-in roller (11) of the winding device (7)				
		are arranged on the base body (2) or on the tongs				
	-	arm (3) , and that at least one guide groove (8) is				
		arranged on the tongs arm (3) and/or on the				
		electrode holder for guiding the strip (6) along the				
		tongs arm (3)."				
		The special technical feature of independent claim				
		11 is indicated as "that the tongs arm (3) is formed				
		by a main element (24) which is pre-tensed by at				
		least a tie bar or pull rope (25)."				
		The two groups of supposed inventions do not address				
		the same technical problem and do not share any same				
		or corresponding technical features.				
4.	Consequently, t	this report has been established in respect of the following parts of the international application:				
1	all parts.					
		relating to claims Nos.				

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Box No. V Reasoned statement under Article citations and explanations support			ticle 35(2) with regard to novelty, inventive step or industrial applicability; porting such statement	
1.	Statement			
	Novelty (N)	Claims	1-10, 12-18	_ YES
İ		Claims		_ NO
	Inventive step (IS)	Claims		_ YES
		Claims	1-10, 12-18	_ NO
	Industrial applicability (IA)	Claims	1-18	_ YES
		Claims		_ NO

- 2. Citations and explanations (Rule 70.7)
 - The present application does not meet the requirements of PCT Article 33(1) because the subject matter of claim 1 does not involve an inventive step (PCT Article 33(3)).
 - a) Document DE-A-44 16 504 is considered the prior art closest to the subject matter of claim 1.

 It discloses (the references in parentheses relate to said document):

Spot welding tongs (1) suitable for use by robots for resistance welding of workpieces, in particular metal sheets, with tongs arms (2) that are pivotably mounted on a base body and which can be adjusted via an actuation means and on which electrode holders for the electrodes (4) are arranged, and with a winding device (7) comprising a pay-out roller (9a) and a wind-in roller (9b) for winding in or out the strip (5) for protecting at least one electrode (4), wherein the pay-out roller (9a) and the wind-in roller (9b) of the winding device are arranged on the base body (2) or on the tongs

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Box No. V Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement

arm (3) - see in particular figure 1; column 3, lines 48-50.

In addition, the winding device of document DE- $A-197\ 54\ 546$ is also covered by the wording "arranged on the base body or on the tongs arm".

- b) The subject matter of claim 1 differs therefrom in that at least one guide groove (8) is arranged on the tongs arm (3) and or on the electrode holders (4) for guiding the strip (6) along the tongs arm (3).
- c) It should be obvious to a person skilled in the art to provide a guide groove wherever it might be of use, especially since one (7) was already used in DE-A-44 16 504 on the electrode cap (4).
- 3. The applicant has argued that DE-A-44 16 504 gives no further details as to the arrangement of the winding device and the course of the electrode protection strip. This may well be so, but a look at figure 1 is sufficient to show that "the payout roller and the wind-in roller are arranged on the tongs arm", and therefore this feature belongs in the preamble.
- 4. The present application does not meet the requirements of PCT Article 33(1) because the subject matter of claim 11 is not novel (PCT

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Box No. V Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement

Article 33(2)).

US-A-2 678 367 is considered the prior art closest to the subject matter of claim 11. It discloses (the references in parentheses relate to said document):

Spot welding tongs suitable for use by robots for the resistance welding of workpieces, in particular metal sheets, with tongs arms (4, 5) that are pivotably mounted on a base body and which can be adjusted via an actuation means, and to which electrode holders for the electrodes (3) are secured, wherein the tongs arm (3) is formed by a main element (5) which is pretensed by at least a tie bar (7) or pull rope - see in particular figure 5.

- 5. The applicant has argued that the prior art tongs arms are integral and/or solid in design. The subject matter of claim 11 can be produced so as to be significantly smaller and lighter.
 - However, the wording of claim 11 "the tongs arm (3) is formed by a main element (5) which is pretensed by at least a tie bar (7) or pull rope" does not exclude the possibility that the tongs arm could be integral or solid in design.
- 6. Spot welding tongs likewise covered by the wording of claim 11 are disclosed in US-A-4 684 778 see in particular figure 2, main element (70)

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Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability; Box No. V citations and explanations supporting such statement pretensed by tie bar (110). Dependent claims 2-10 and 12-18 do not contain any 7. features which, in combination with the features of any claim to which they refer, meet the PCT novelty and inventive step requirements. The additional features of claims 2 and 3 are a) known from DE-A-44 16 504 - see in particular claim 6 and column 3, line 40. The additional features of claims 4-10 and 12b) 18 appear to be entirely rudimentary and normal designs for tongs. The additional features of claim 13 are known c) from EP-A-0 391 551 - see in particular figure 2.

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Box No. VIII Certain observations on the international application

The following observations on the clarity of the claims, description, and drawings or on the question whether the claims are fully supported by the description, are made:

Claims 4, 6-9, 14-18

8. Since it is not permitted to combine previous claims with one another in a reference (PCT Rule 6.4(a)), the expression "or more" should be deleted from claims 4, 6-9 and 14-18.